



CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

Certificate number **1370-CPR-1251**

In accordance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (Construction Products Regulation - CPR), this certificate applies to the construction product:

PRODUCTS	STRUCTURAL COMPONENTS FOR STEEL STRUCTURES
CHARACTERISTICS*	Execution Class: up to EXC 4 included CE Marking Method: 3a

placed on the market under the name or trade mark of:

MANUFACTURER	LINATECH A/S HEAD OFFICE: Rydhaugen 9, Vium – DK 8620 Kjellerup – DENMARK
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and produced in the manufacturing plants:

MANUFACTURING PLANTS	Diget 1, Thorning – DK 8620 Kjellerup – DENMARK
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This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 1090-1:2009 + A1 :2011 - Execution of steel and aluminium structures

under system 2+ are applied and that **the factory production control is assessed to be in conformity with the applicable requirements.**

This certificate was first issued on **03-01-2017** and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

**Technical specification for welding process in Annex 1/1*

Milan, 23-01-2020

Rev. 2

Technical Director
Eng. Francesco SUTERA
Notified Body no. 1370

Bureau Veritas Italia S.p.A. – Notified Body n° 1370

Viale Monza, 347 – 20126 Milan – ITALY



Annex 1/1 to the
Certificate of Conformity
of the Factory Production Control
issued by
Bureau Veritas Italia S.p.A.
N° 1370-CPR-1251 of 23/01/2020

Awarded to:

LINATECH A/S

HEAD OFFICE:

Rydhaugen 9, Vium – DK 8620 Kjellerup – DENMARK

MANUFACTURING PLANTS:

Diget 1, Thorning – DK 8620 Kjellerup – DENMARK

Standard reference

EN 1090-2:2018 – Execution of steel and aluminium structures

Part 2: Technical requirements for steel structures

Welding Processes and Materials

Welding Processes <i>According to ISO 4063</i>	Parent Material Groups <i>According to CEN ISO/TR 15608</i>
131	8.1
135, 136, 138	1.1, 1.2
141	1.1, 8.1

Responsible Welding Coordinator

Niels-Jørgen Christiansen

Deputy Welding Coordinator

Lars Lynge Maach

Hardy Winter

Milan, 23-01-2020

Rev. 2



This Annex is valid only in conjunction to the certificate number 1370-CPR-1251

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